

KEY QUESTIONS TO ANSWER

- We take only one data sample in a shift for SPC, Is this enough ?
- Our Cpk is greater than 1.67, still we have products outside specification. How is this possible ?
- Our control limits appear very tight, therefore we have many points outside the control limits. How to manage this ?
- Cp, Cpk or Pp,Ppk – Which one to choose ?
- How to handle one sided specifications ?
- How to handle data that forms non-normal distribution ?
- How frequently we can change our control limits ?
- What is meant by Six Sigma Quality process ?

"I am forever learning and changing"

-W E Deming

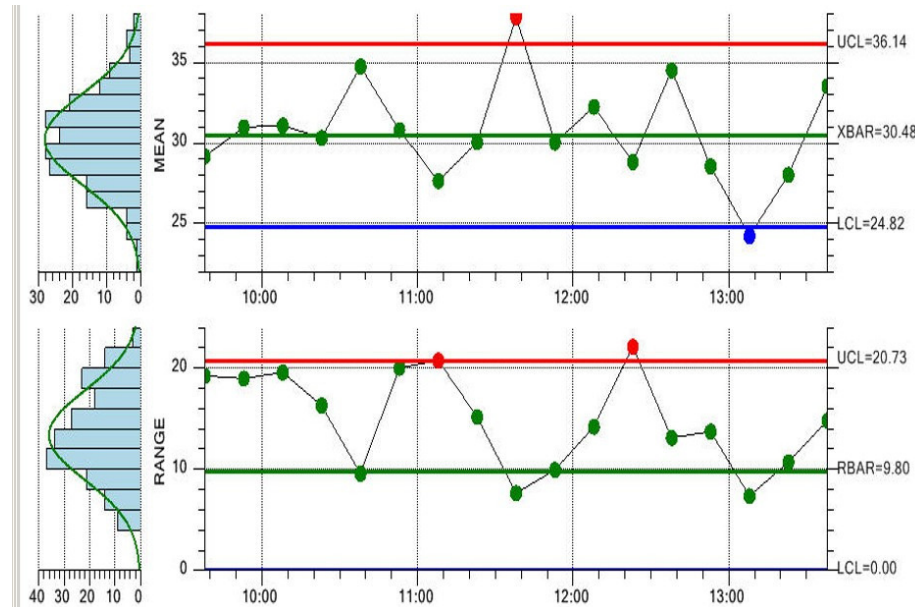


NATIONAL INSTITUTION FOR QUALITY AND RELIABILITY

Chennai Presents

www.niqr.in

**SPC is CASH - A story on how organizations earn cash by implementing SPC”
on 26th and 27th April 2019**



Knowledge sharing 80% through practical exercises, case studies and activities, 20% through theory



R.NANDA KUMAR

Nanda is a graduate in mechanical engineering and holds a post graduate degree in Management from IIM. He has facilitated many continual improvement teams in various manufacturing and service organizations. Nanda's approach to continual improvement is unique as he insists on implementation, sustainability and quantified proof of improvements. Implemented SPC & MSA successfully in the shop floor in a few organizations that won the Deming Award.

VENUE



Hotel Radha Regent,
100 ft road, Chennai,
Tamil Nadu 600106



Nearest Metro station :
Arumbakkam

Date & Time

26th and 27th April 2019
Program Time : 9.30 AM – 5.00 PM
Reporting Time : 9.00 AM

Payment details

Course fee Rs. 7000/- + GST @ 18% per participant. Payment is by cheque / DD favouring "NATIONAL INSTITUTION FOR QUALITY AND RELIABILITY CHENNAI BRANCH" or by NEFT.

BANK : INDIAN OVER SEAS BANK
BRANCH : NUMGAMBAKKAM
ACCOUNT # : 0183000015667
BANK SORTCODE: NGM BRANCH
BANK BRANCH CODE : 0000183
IFSC CODE : IOBA0000183

KEY COURSE INFORMATION

To Register

Call : Mr.R.Gopinath - 9444819381
Email : niqrchennai@gmail.com

Refreshment

Lunch & Coffee/Tea with
Cookies will be offered

Program fee

Course fee **Rs. 7000/- + GST @ 18%** per participant , Payment is required prior to commencement of course, Prior information for registration is required.

Program fee Discount

- 10% discount for more than 2 nominations from the same organization.
- 10% discount for nomination from micro & small enterprise and educational institutions.
- 10% discount for NIQR members

Certificate

Certificates will be provided to all the participants

COURSE BULLETIN

Target Audience

Ideally suited for managers / engineers working in quality, production, NPD, Methods, etc. Team Members of Lean Six Sigma Green & Black belt projects and various process improvement teams. GETs and final year engineering students & faculty members can also attend to get a clear understanding on SPC.

Methodology & Course Material

Team Exercises & Case study discussions, One hard copy of Training Material will be provided.